fleetwoods

Product Catalog

Cabinet Doors - Custom Millwork - Dovetail Drawer Boxes

PHONE LOCAL (651)-636-9883 FAX LOCAL (651)-636-9884
PHONE TOLL FREE (800)-411-9060 FAX TOLL FREE (800)-411-9061

WEBSITE: www.fleetwoods.net
EMAIL: orders@fleetwoods.net

16430 Highway 65 NE Ham Lake, MN - 55304

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Phone	651-636-9883
Toll Free Phone	800-411-9060
Fax	651-636-9884
Toll Free Fax	800-411-9061

Thank you for your interest in ***fleetwoods!*** We are pleased to be selected as your custom manufacturing partner. As your partner, we are committed to providing you with the best quality products and customer experience possible. We have been exceeding the needs of custom cabinetmakers since 1991. During that time we have built a reputation among cabinetmakers for delivering:

- Highly consistent lead-times, which are some of the fastest in our industry. We supply you with the products you need when you need them.
- Flexible goals and flexible relationships, which leads to a business relationship designed to fit your needs and a manufacturing partner with a can-do attitude.
- Technological advances that offer you some of the tightest manufacturing tolerances paired with a dedicated staff to attain superb craftsmanship.
- Excellent customer care - we are committed to giving you the best experience possible with each and every order, day in and day out.

We welcome you to ***fleetwoods*** and look forward to a long and mutually rewarding relationship. Thank you again for choosing to be our valued customer.

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If you have questions after reviewing the ***fleetwoods*** catalog, please feel free to call us. We look forward to providing you with the products and service that you need.

If you do not see an item listed in our catalog that you need, please call as we are continually updating our product line.

- For a quote, please fill out the ***fleetwoods*** order form. For our most current order forms visit our website at **www.fleetwoods.net**. Order forms are also located in the back of this catalog. We ask that all orders and change orders be faxed or emailed, for accuracy purposes. Please let us know of any time or shipping limitations you may have at the time of the quote.

- Our standard turnaround time for a quote is 24 hours. In some cases we may need to contact you for clarification or to gather more information for special or unique designs/ wood species, which may extend the quote time.

- Generally our lead times are 5 working days with delivery on the 6th working day. Orders received by 9:00 am on a working day will be considered “day 1” of that project, orders received after that time will be processed on the next working day. Some non-standard door styles may take longer. Call us for the exact delivery time of your order.

- We appreciate being notified immediately if there is a problem with your order. If we are responsible for a damaged or incorrect order, we will make every effort to remake the defective product as soon as possible. Damaged or rejected product must be kept and returned for review.

Thank you again for your interest in ***fleetwoods***. We look forward to a long and mutually rewarding relationship.

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Code	Description	Code	Description
100	Customer Supplied	154	Maple, Birdseye
103	Alder, Clear	155	Maple, Curly
104	Alder, Rustic	156	Maple, Quartersawn
111	Ash, White Natural	162	Oak, Red Economy
112	Ash, White Select	163	Oak, Red Select
117	Aspen	165	Oak, Red Premium
118	Bamboo	166	Oak, Red Rustic
119	Beech, Select	167	Oak, Red Quartersawn
120	Basswood	168	Oak, Red Rift
122	Birch, Red Natural	170	Oak, White Rift
123	Birch, Red Select	171	Oak, White Natural
124	Birch, Red Premium	172	Oak, White Select
126	Birch, White Natural	173	Oak, White Premium
127	Birch, White Select	174	Oak, White Quartersawn
128	Birch, White Premium	177	Lyptus, Premium
129	Birch, Yellow Calico	178	Lyptus, Select
130	Cedar, Clear	179	Purple Heart
131	Cedar, Knotty	180	Pine, White Cedar
133	Jatoba, Select	181	Pine, White Knotty
134	Cherry, Quartersawn	182	Douglas Fir, Vertical
135	Cherry, Rustic	183	Douglas Fir, Mix
136	Cherry, Natural	184	Popular, Natural
137	Cherry, Select	185	Poplar, PG w/MDF Panel
138	Cherry, Premium	186	Poplar, PG w/Wood Panel
140	Hickory, Natural Calico	190	Teak
141	Hickory, Brown Premium	191	Walnut, Natural
141	Hickory, White Premium	192	Walnut, Select
142	Hickory, Rustic	193	Sapele
143	Mahogany, African	194	Elm, Red
144	Mahogany, Genuine(Honduran)	195	MDF, Frame and Panel
147	Maple, Soft Select	196	Maple, Soft PG w/MDF Panel
148	Maple, Soft Premium	196. 5	Maple, Hard PG w/MDF Panel
151	Maple, Hard Natural	197	Maple, Soft PG w/Wood Panel
152	Maple, Hard Select	197. 5	Maple, Hard PG w/Wood Panel
153	Maple, Hard Premium		

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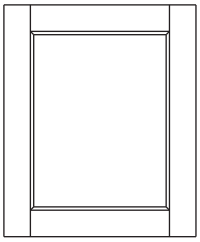
STANDARD DOOR STYLES

Selection of **STANDARD** door styles will allow standard scheduling.
These may be ordered in the configurations on page 7.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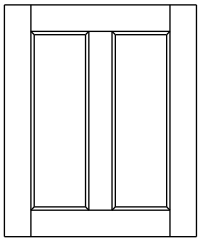
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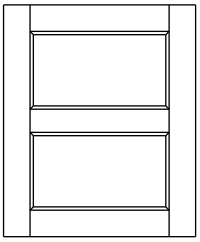
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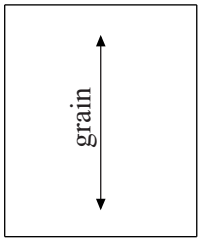

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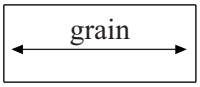

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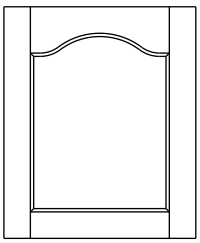

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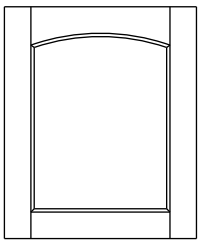

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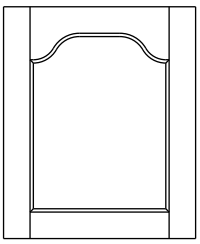

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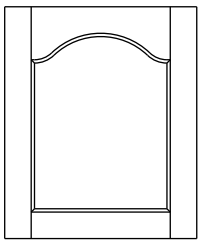

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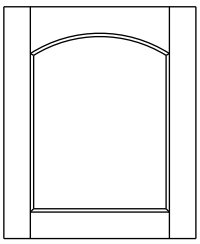

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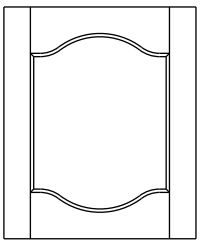

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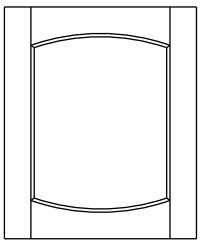

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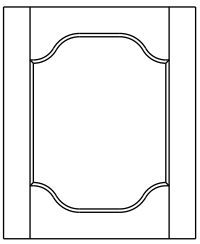

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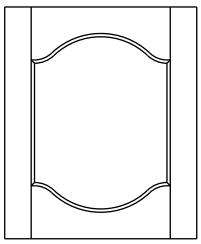

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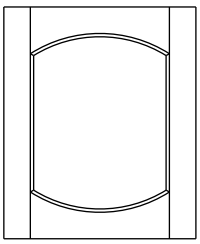
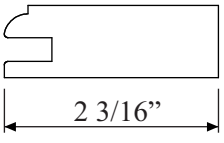


226-00

Note:
- All outside frame parts are 2 1/4” standard before edging and 2 3/16” after edging
- Standard grain direction on center panels is vertical

*= 3 3/4” Rail **= 4 1/4” Rail ***= 3 1/4” Rail



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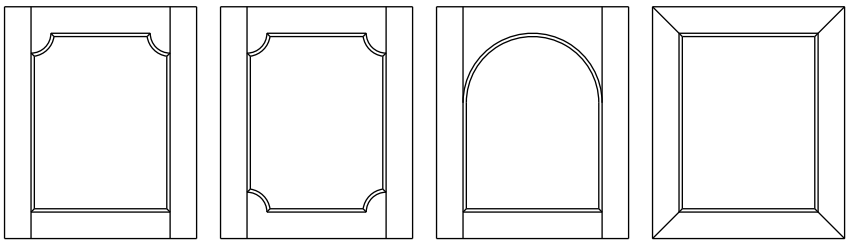
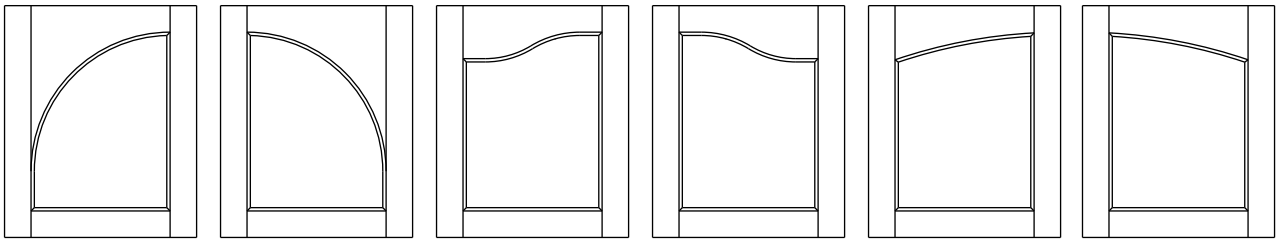
(Please CALL for schedule estimates when selecting CUSTOM door styles)



219-00 229-00 230-00 290-00



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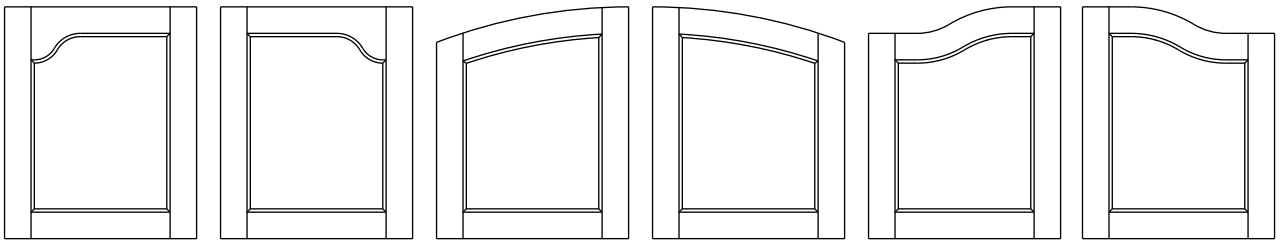

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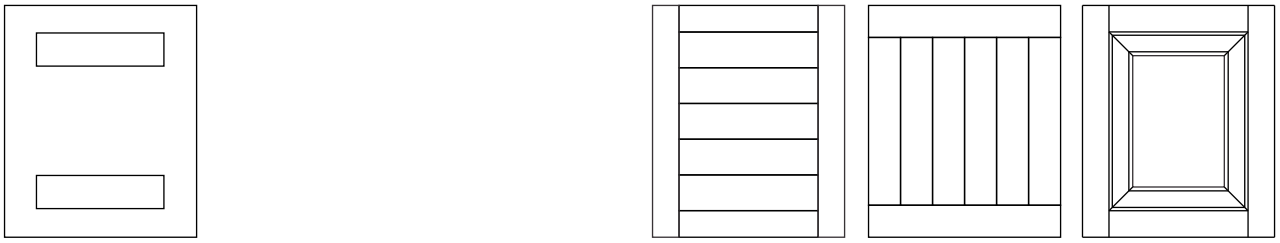

203-00 206-00 207-00 280-00

applied mouldings

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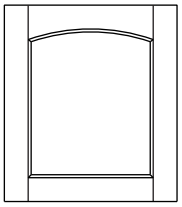
Most door styles can be ordered in any of the following configurations. Simply attach the appropriate two digit configuration suffix to the end of the three digit door style.

EXAMPLE



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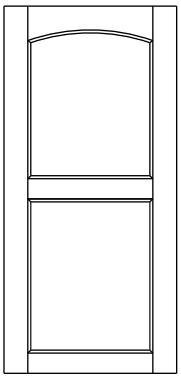

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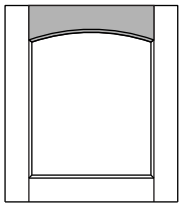
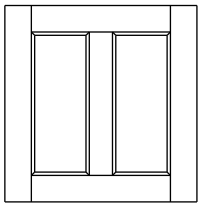
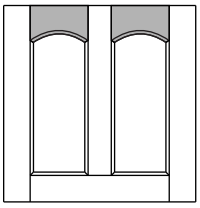


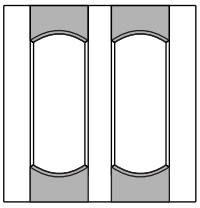
-00
(single panel)



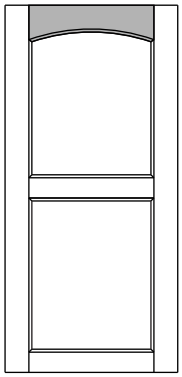
-01
(square top rail)
(style 200 only)



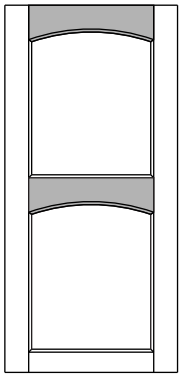
-01
(contoured top rail)



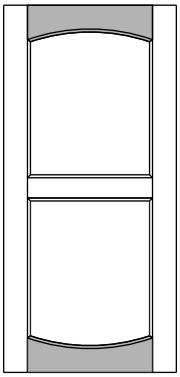
-01
(contoured top
and bottom rail)



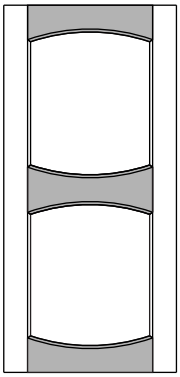
-02 50-50 split
-12 60B-40T split
-22 40B-60T split
-32 67B-33T split
-42 33B-67T split
-92 custom



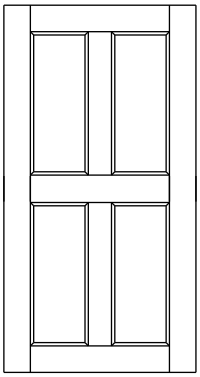
-03 50-50 split
-13 60B-40T split
-23 40B-60T split
-33 67B-33T split
-43 33B-67T split
-93 custom



-04 50-50 split
-14 60-40 split
-34 67-33 split
-94 custom



-05 50-50 split
-15 60-40 split
-35 67-33 split
-95 custom



-09 50-50 split
-19 60-40 split
-39 67-33 split
-99 custom

(50-50 horizontal split on all)

The shaded rails will be contoured based on the door style chosen.

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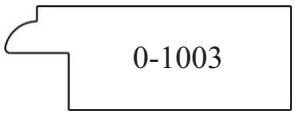
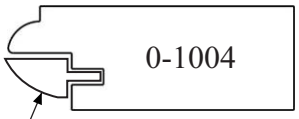
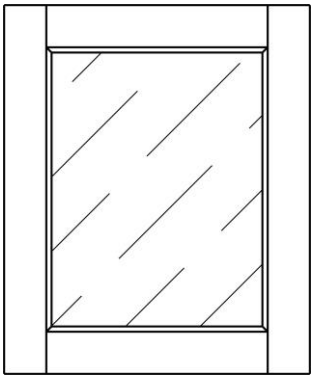
GLASS IS NOT SUPPLIED BY FLEETWOODS
Doors are supplied with open back. 0-1003
Doors can be slotted with vinyl retainer supplied. 0-1004



open back



vinyl retainer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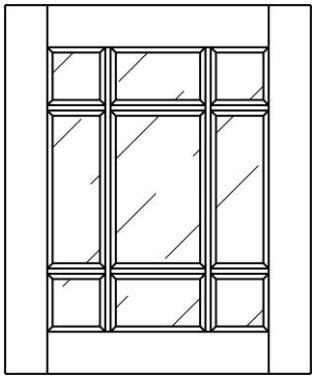
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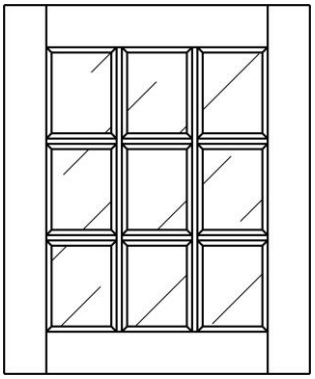
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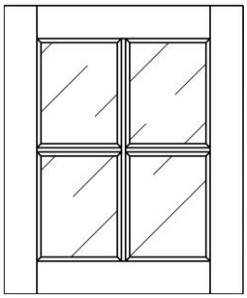
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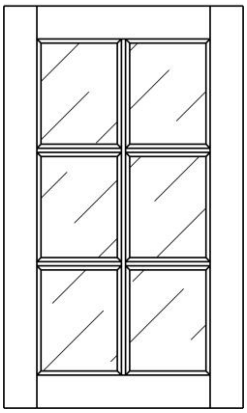
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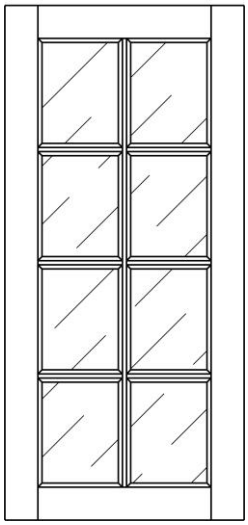
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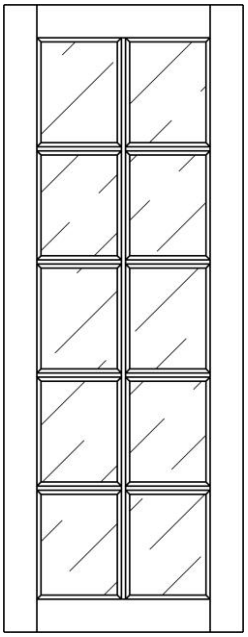
G-484

Mullion profile will match frame. CALL for details.

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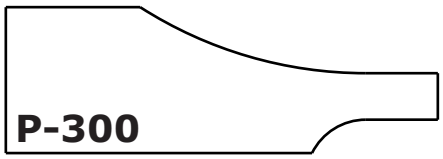
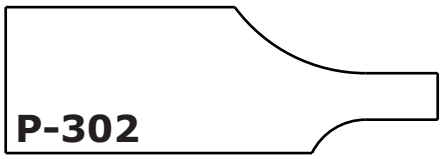
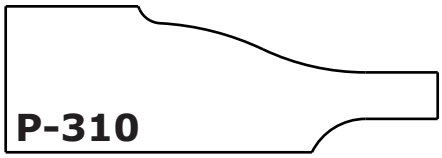
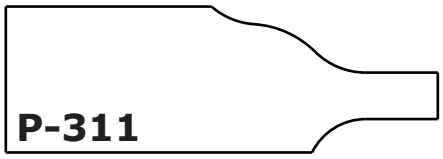
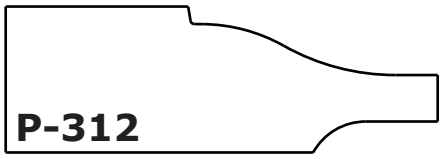
* Profiles shown are solid wood panel profiles
** See page 03-02 for **MDF** variation on panel profiles

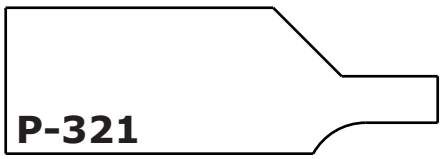


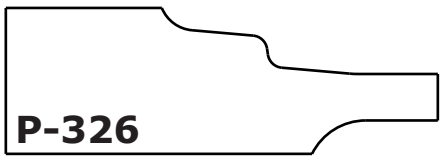


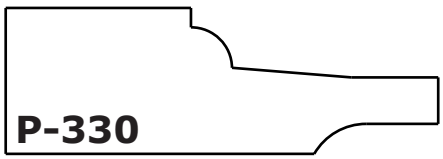


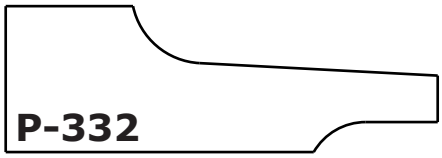


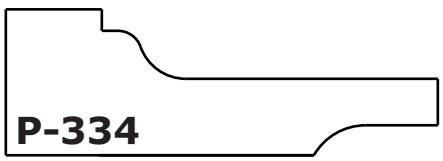


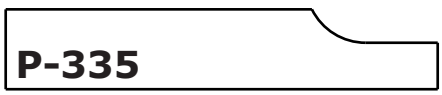












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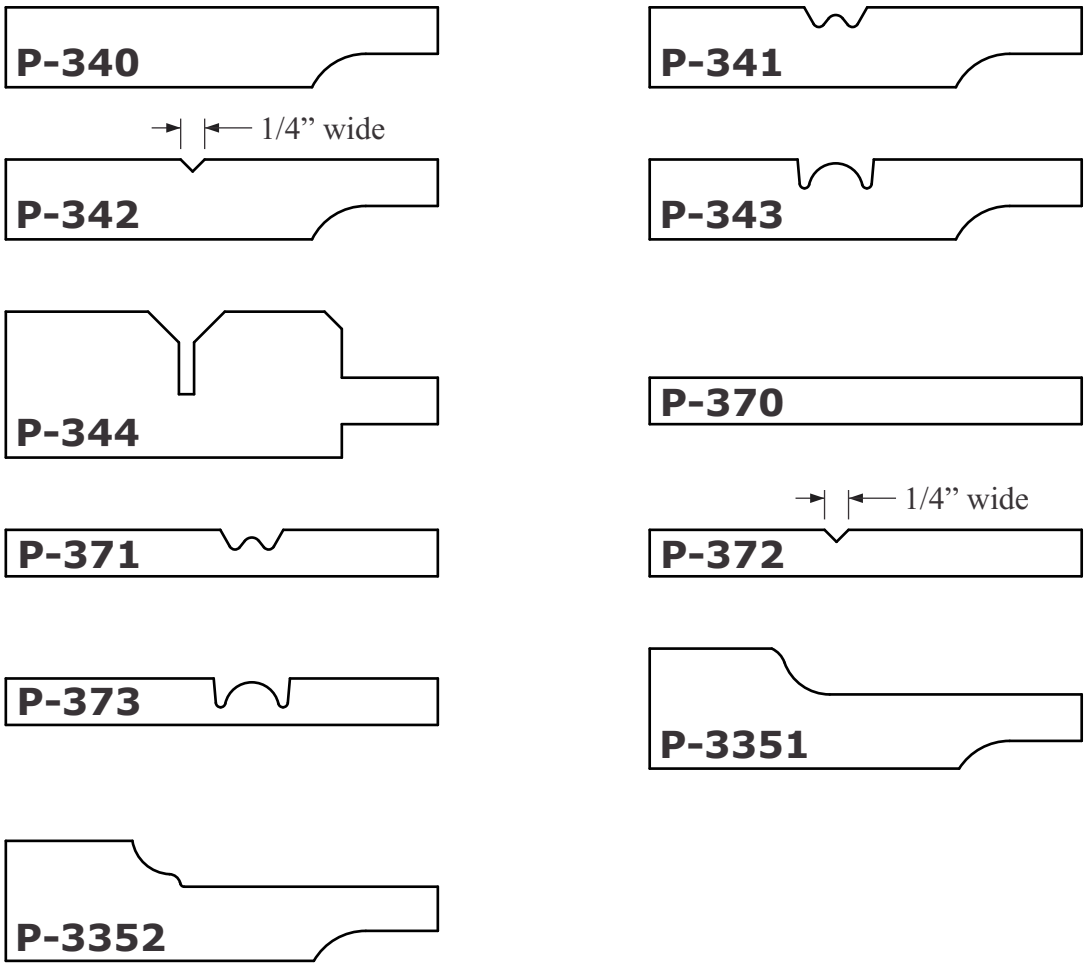
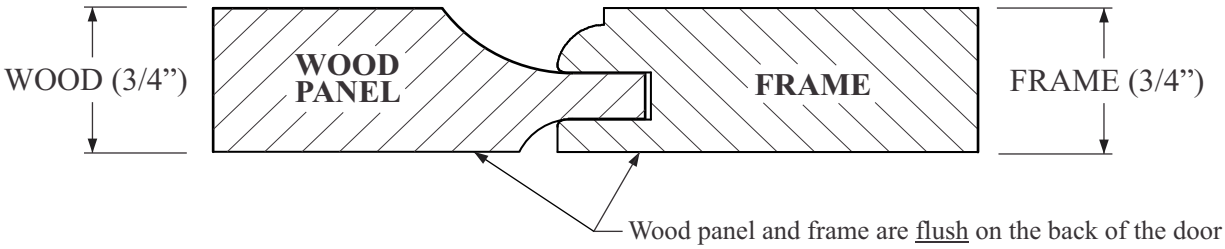
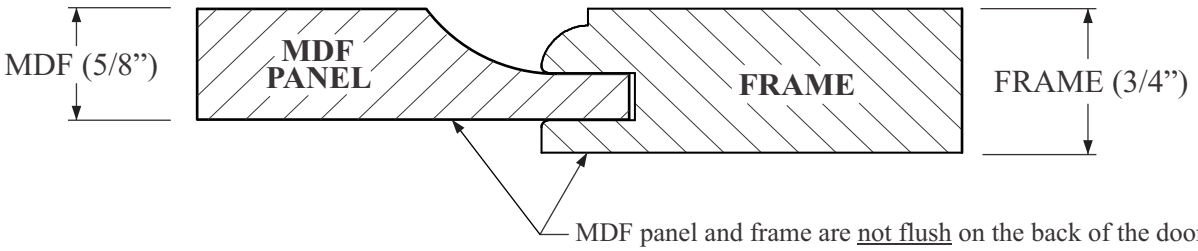
* Profiles shown are solid wood panel profiles
** See below for **MDF** variation on panel profiles



* **Standard solid wood panel cross section**



* * **Standard MDF panel cross section**



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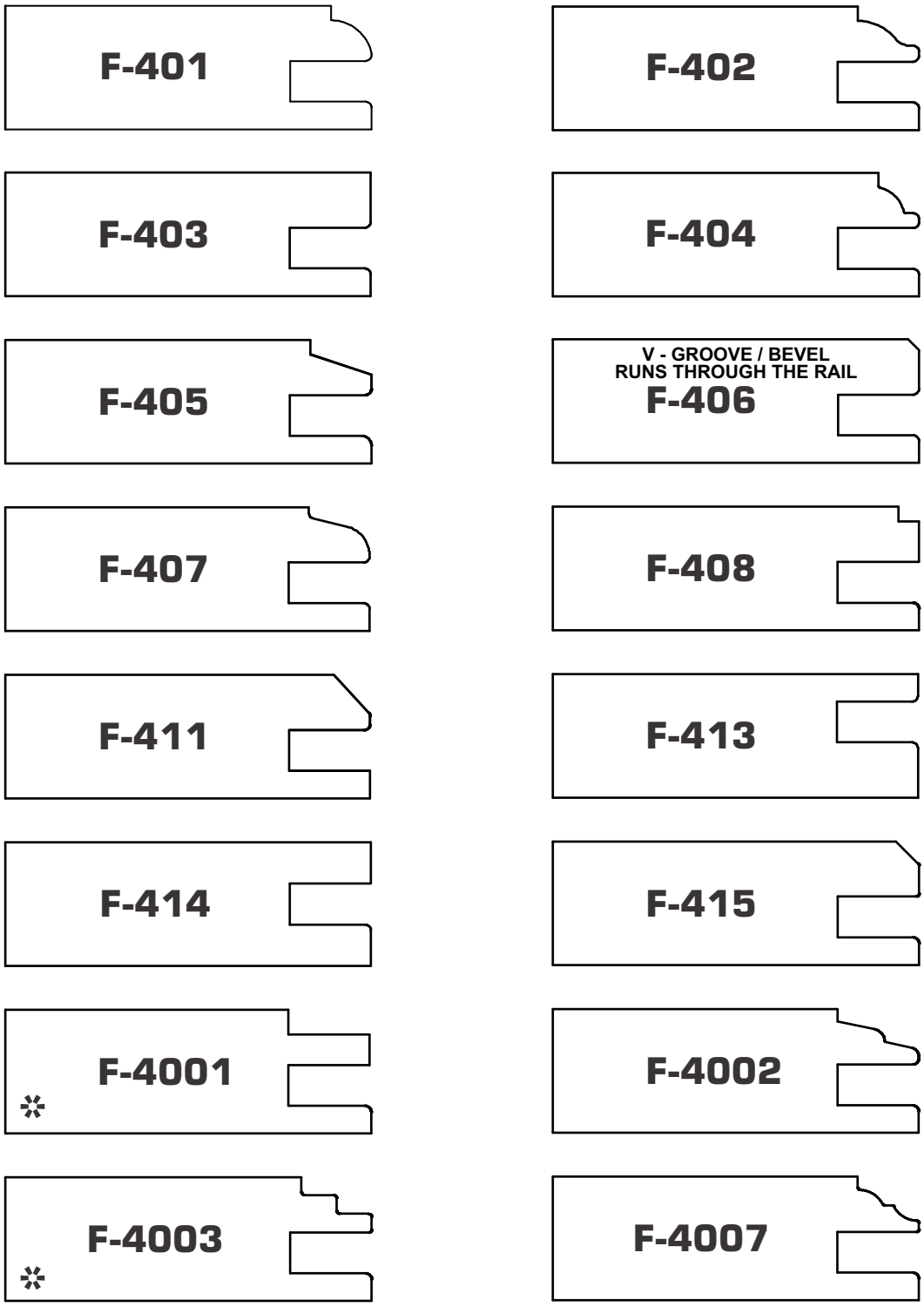
FRAME PROFILES



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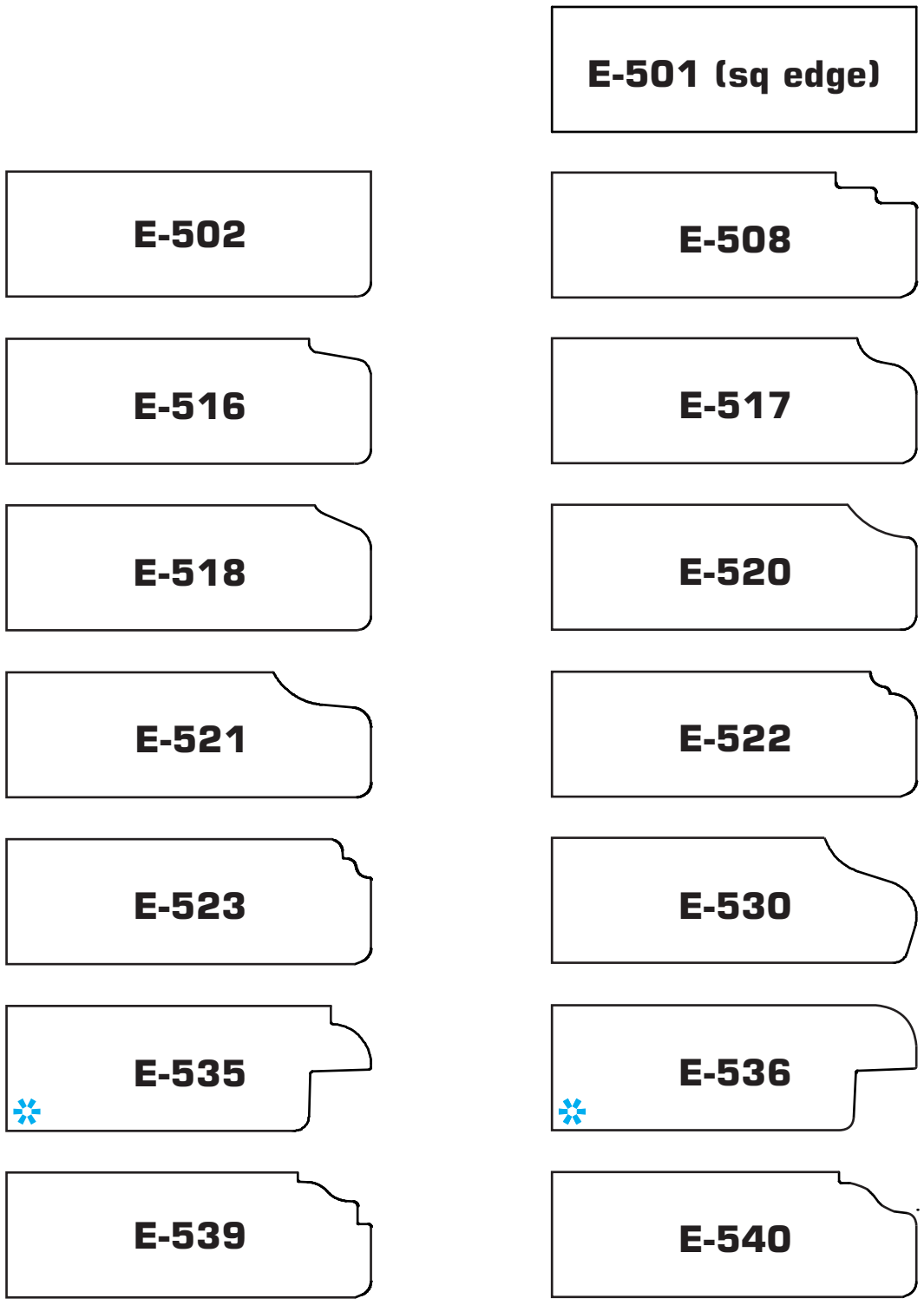
EDGE PROFILES



✲ PROFILE NOT SUITABLE FOR HINGE BORE
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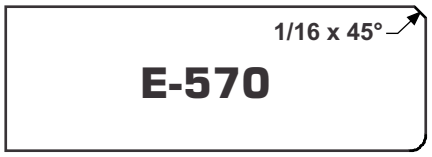

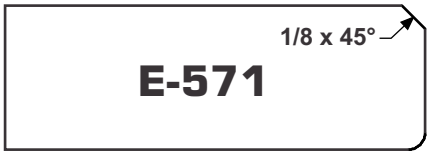

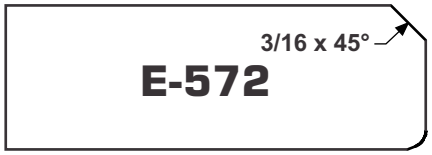

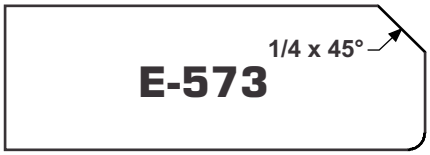

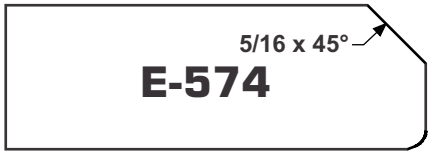

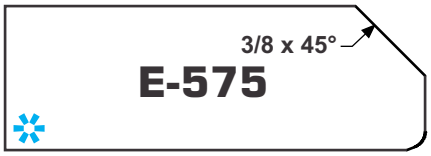

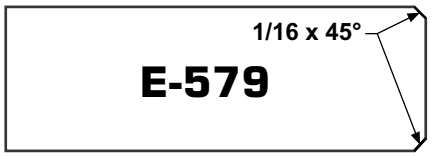

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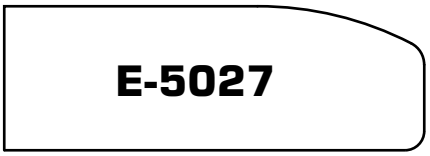

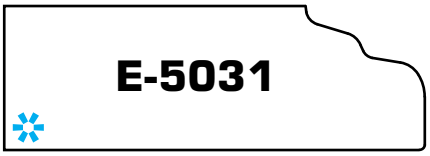

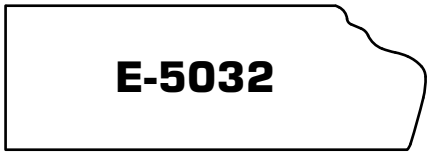

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Options may be chosen for an entire order or an individual item. *Selection of CUSTOM options may require CUSTOM scheduling.* Please CALL when ordering.
S = Standard C = Custom

CORNER DOOR - S

One stile will be 3/4" wider than the frame dimension of the door. Please order exact size and indicate right or left when appropriate.

0-1002

CUSTOM FRAME SIZE - C

Choose from the following frame width options to change all frame members. (Standard frame width is 2 1/4" (0-1024) before edging and 2 3/16" after edging)

0-1020	1 1/4"	0-1025	2 1/2"
0-1021	1 1/2"	0-1026	2 3/4"
0-1022	1 3/4"	0-1027	3"
0-1023	2"	0-1028	4"
0-1024	2 1/4"	0-1029	Custom

SPACING ON GROOVED DOORS - C

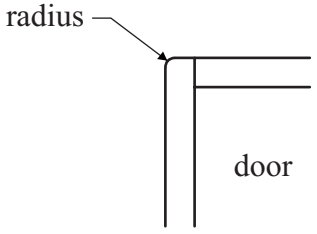
Groove spacing is measured center to center.

0-1050	1"	0-1053	2 1/2"
0-1051	1 1/2"	0-1054	3"
0-1052	2"	0-1055	Custom

RADIUS OUTSIDE DOOR EDGE CORNERS - C

Please CALL to confirm that radius corner option is compatible with your outside edge selection.

0-1070	1/8"	0-1073	1/2"
0-1071	1/4"	0-1074	3/4"
0-1072	3/8"	0-1075	Custom



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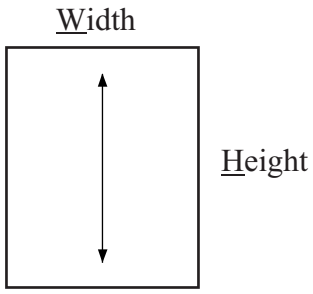
S = Standard C = Custom

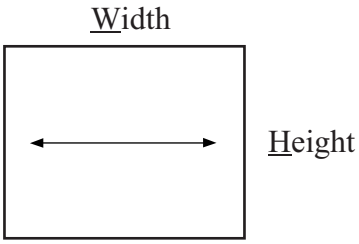
APPLIED MOULDING DOORS - S
Style # 280-00

Please call for more information about the wide variety of applied moulding options available.

GRAIN ORIENTATION - S
0-1005 indicates vertical grain



0-1006 indicates horizontal grain



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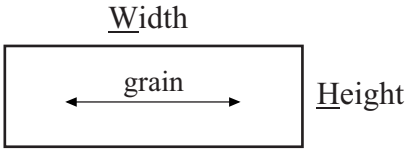
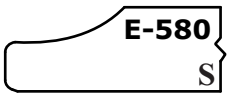
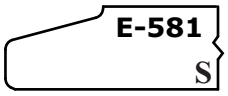
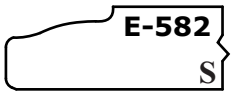
3/4" SLAB DRAWER FRONTS - S

Style # 202-00
- order width x height
- grain runs horizontally
- choose any edge from pages 12 - 15 or the following:



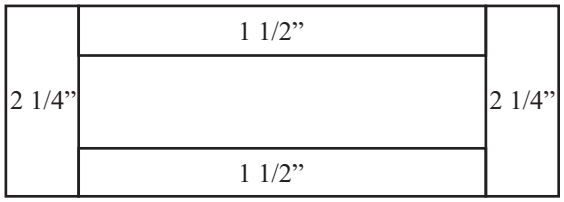




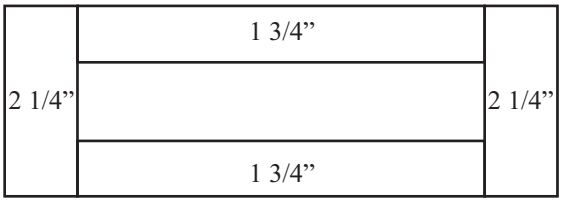


MORTISE & TENON DRAWER FRONTS

- available in the same profile choices as mortise and tenon doors
- reduced width rails - stiles match doors



295-00



296-00

- standard grain direction is HORIZONTAL on style 295 and 296
- choose option 0-1005 for vertical grain

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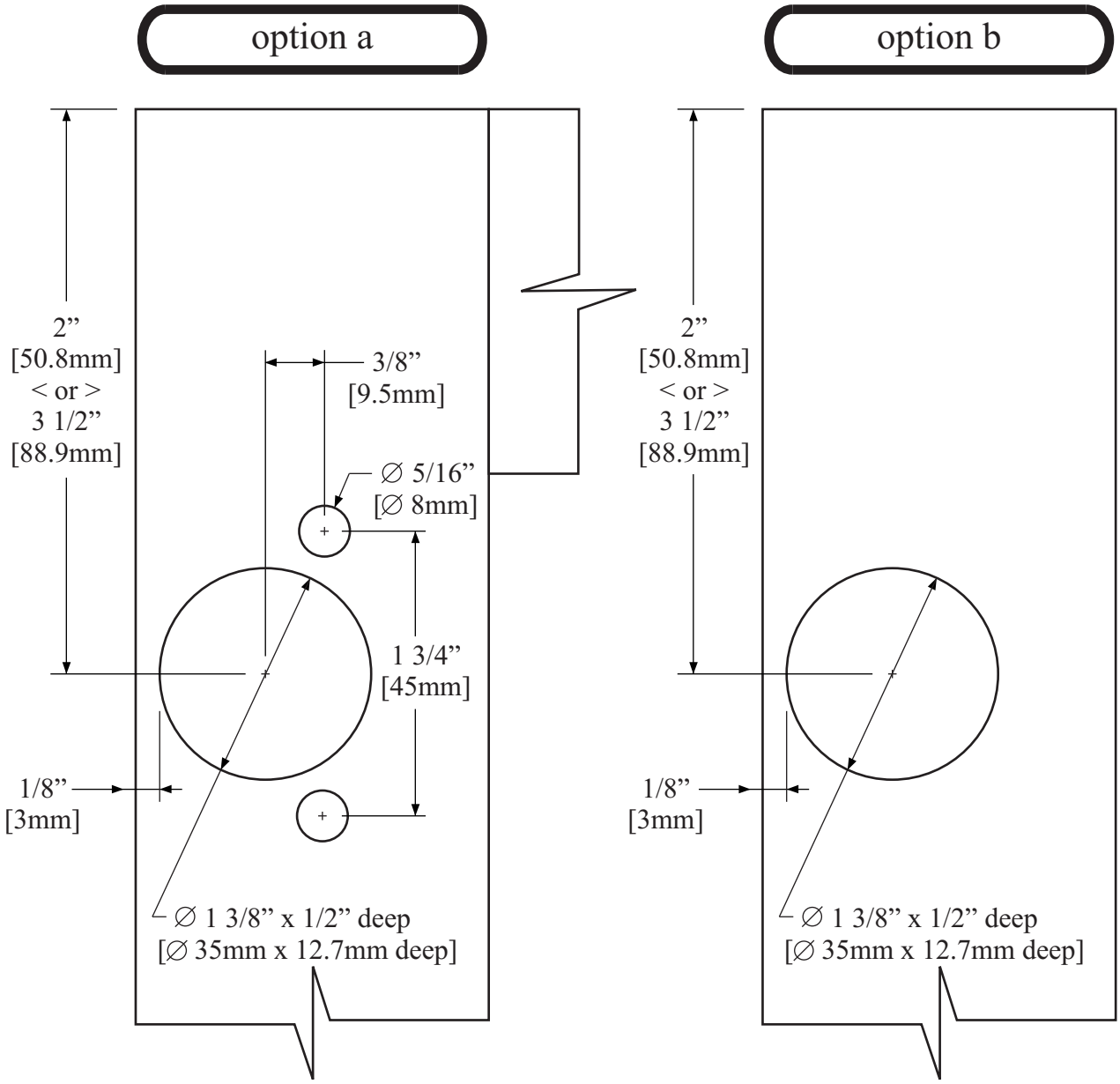
Standard hinge boring - fits most blum hinges. Please specify option A or B when ordering.



Qty of Hinges	Door Height	Hinge Placement
2	6.3750” to 11.9375”	2.00” from edge of door
2	12.0000” to 45.9375”	3.50” from edge of door
3	46.0000” to 65.9375”	3.50” from edge of door, centered mid hinge
4	66.0000” to 96.0000”	3.50” from edge of door, equally spaced mid hinges

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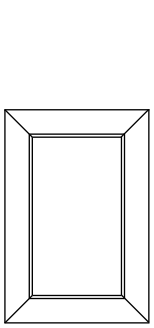
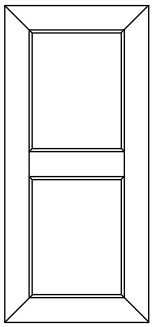
fleetwoods is pleased to provide its customers with the design option of a high quality construction mitered door.

1. All mitered doors are style #290- with the appropriate configuration suffix.



290-00



290-02

2. Mitered frames can be combined with almost any panel profile to create a wide range of appearances.

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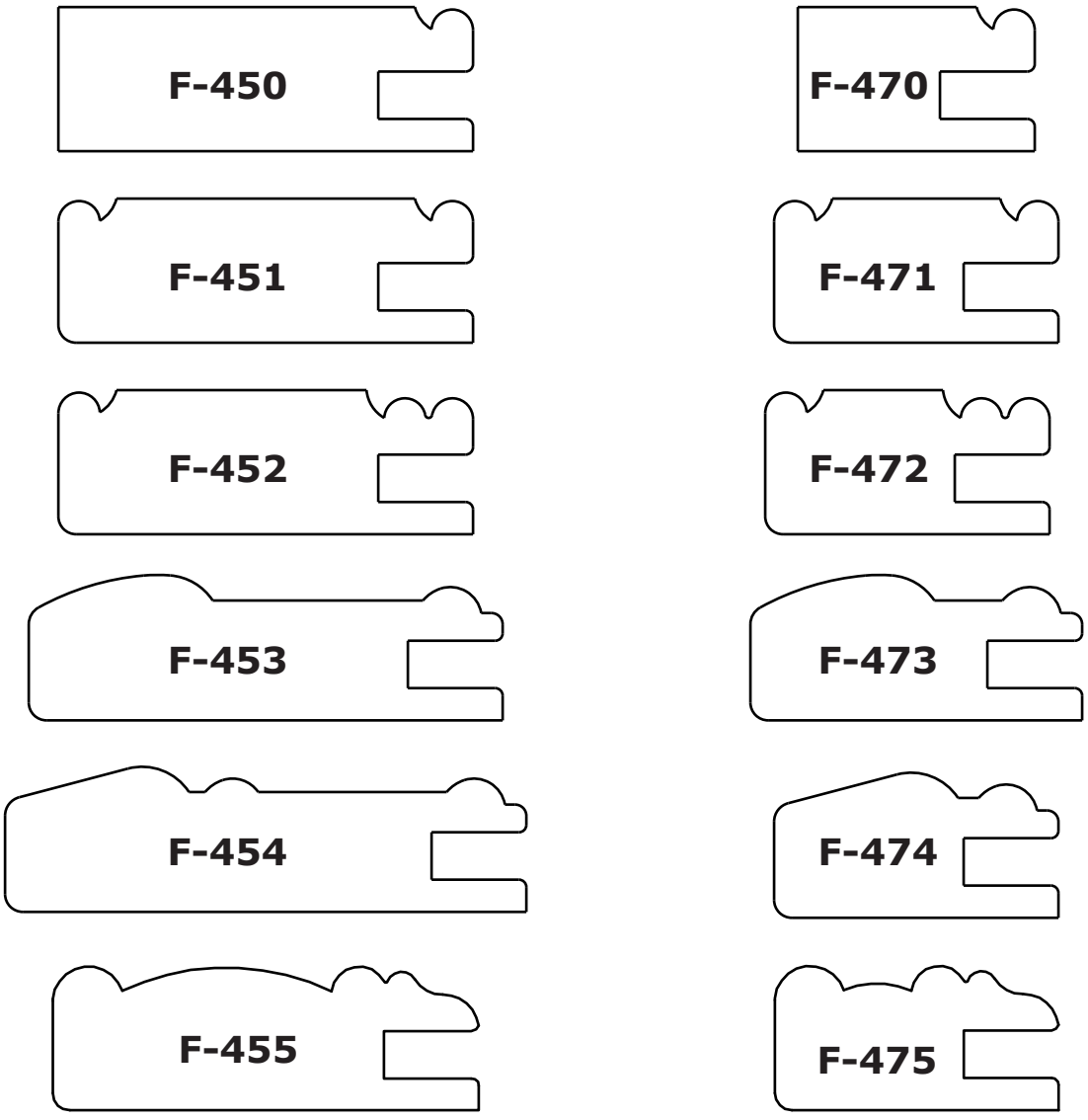
Mitered doors may also be ordered with any of the mortise and tenon frame profiles.



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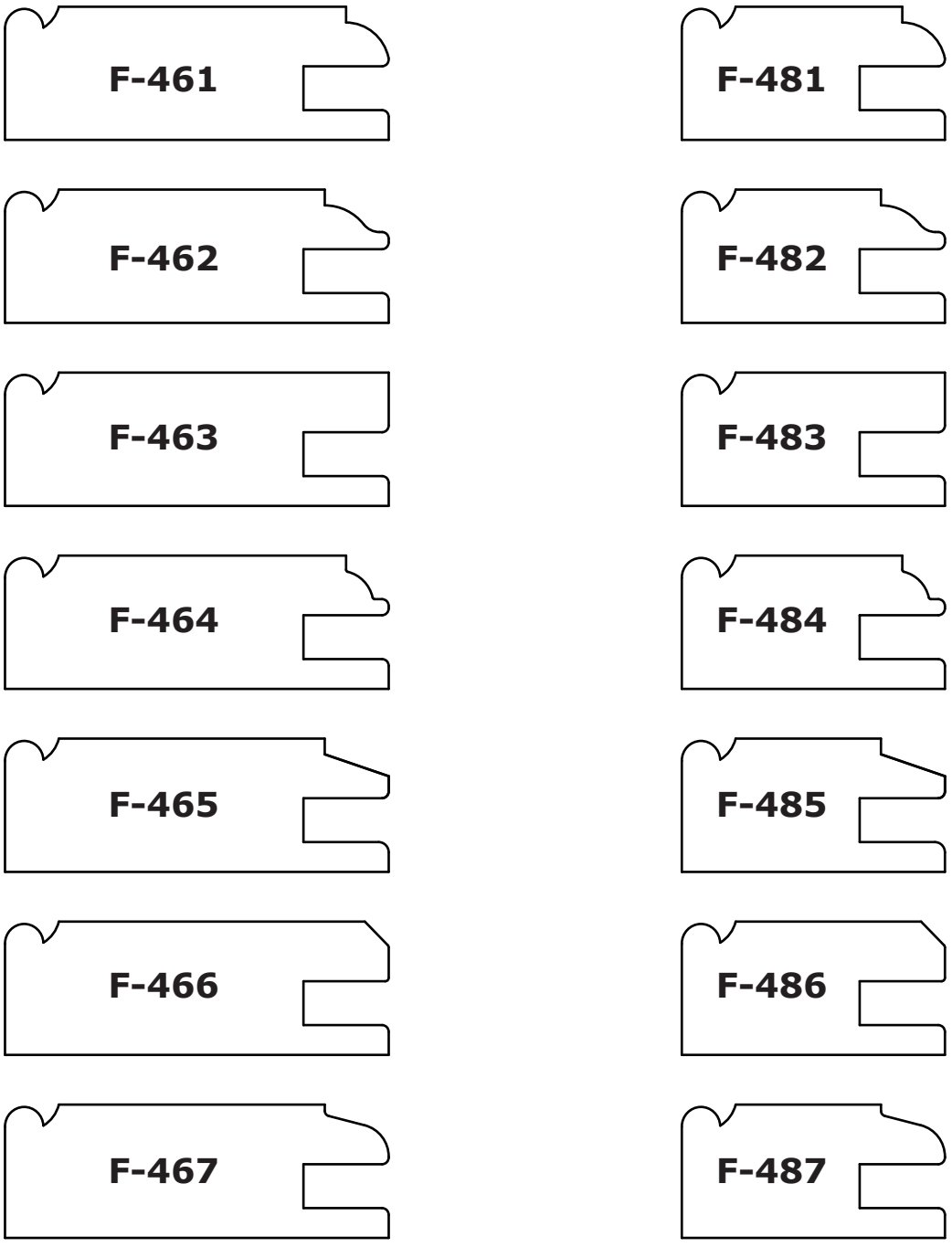

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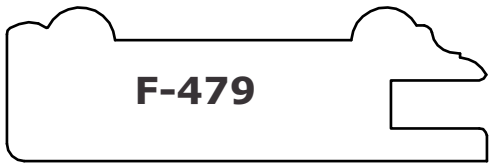
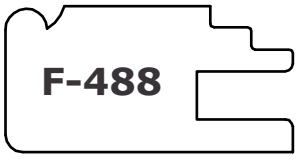
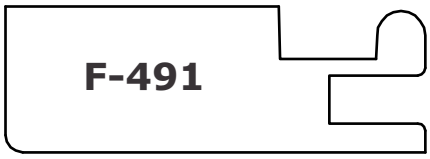
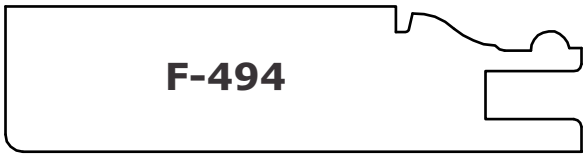
Fax 651-636-9884
Toll Free Fax 800-411-9061

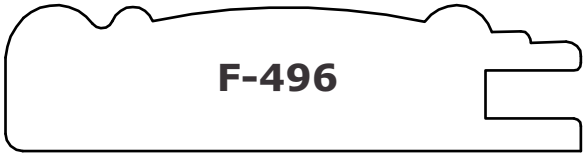
Mitered doors may also be ordered with any of the mortise and tenon frame profiles.

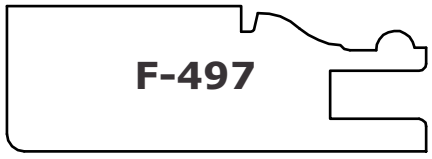


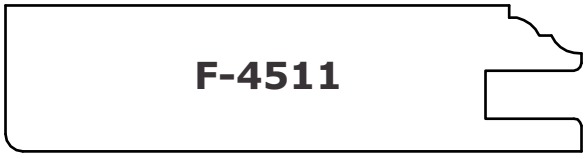


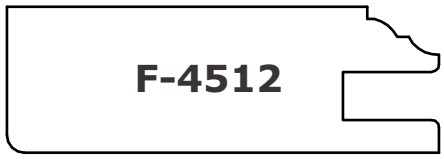


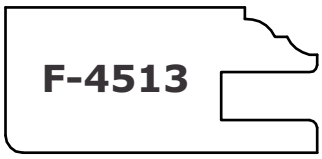












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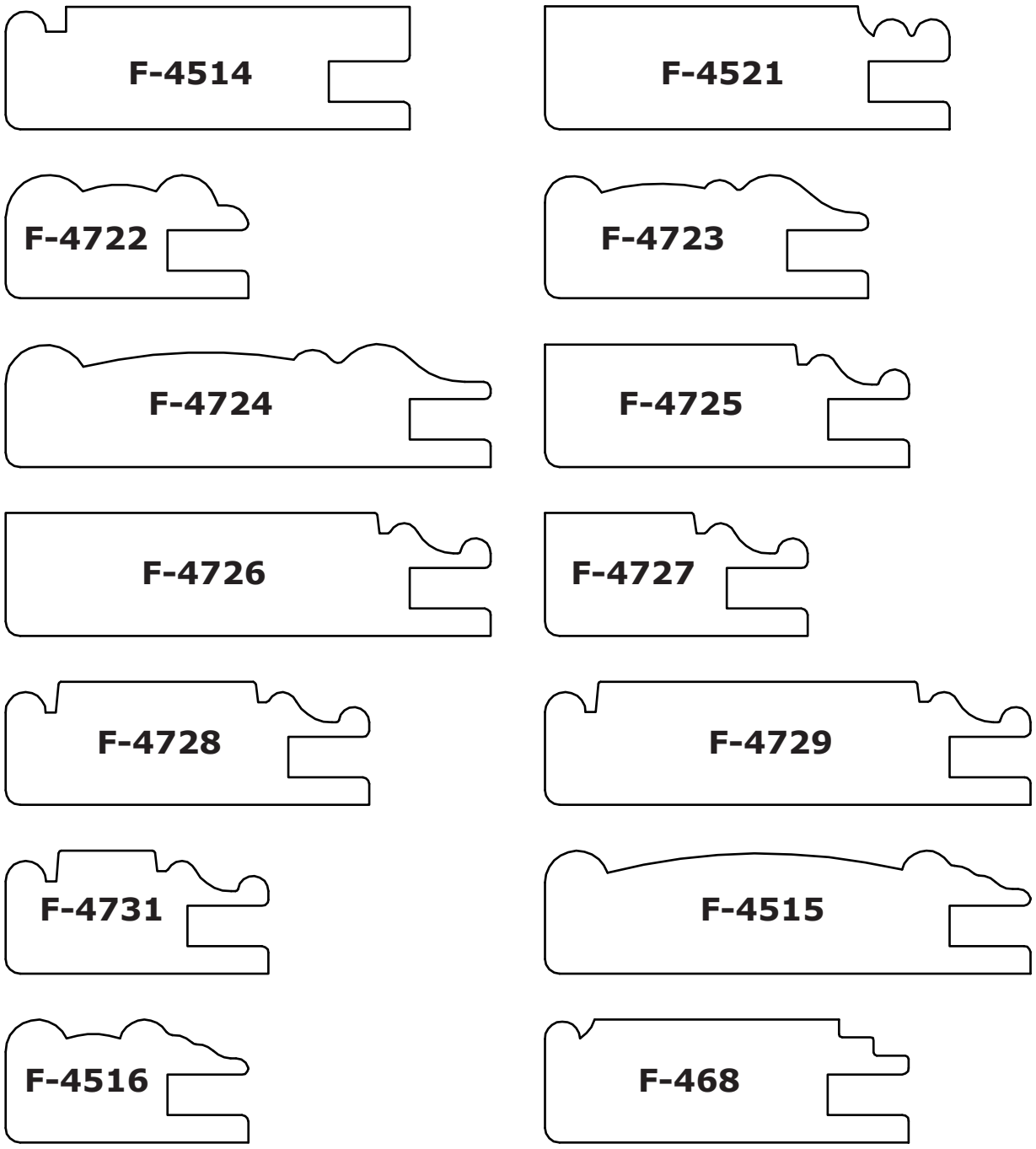

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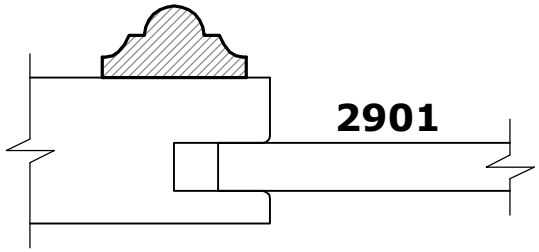
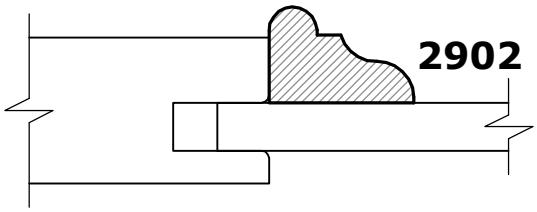
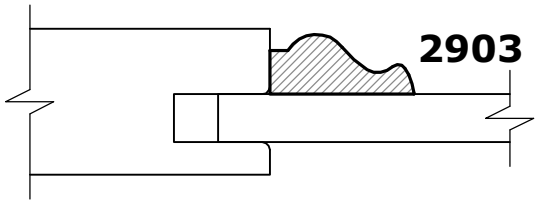
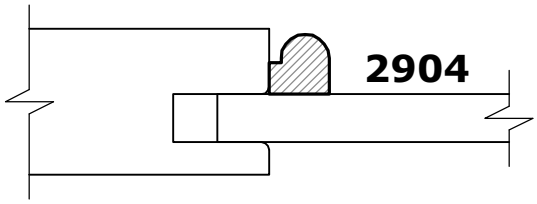
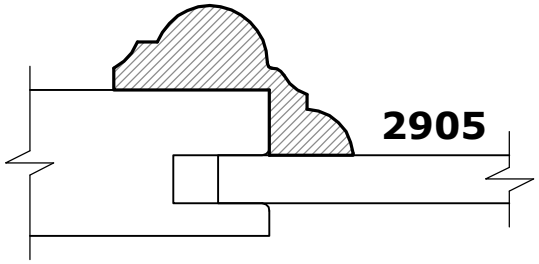
APPLIED MOULDING PROFILES

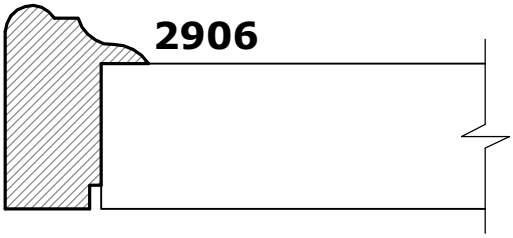


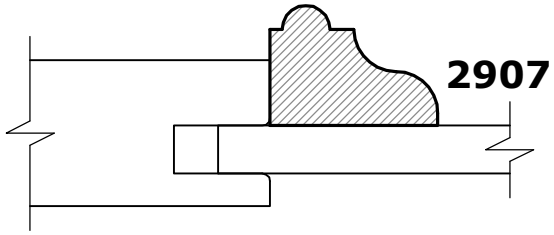


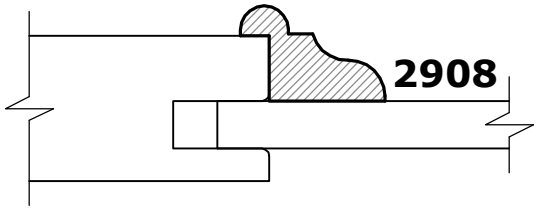


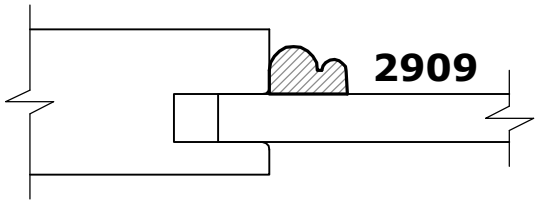


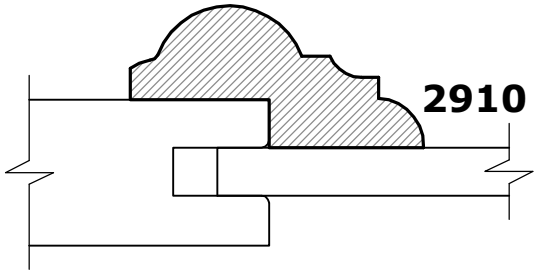


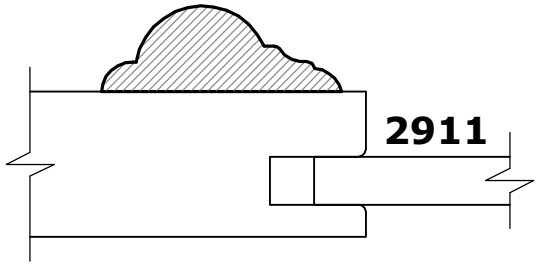


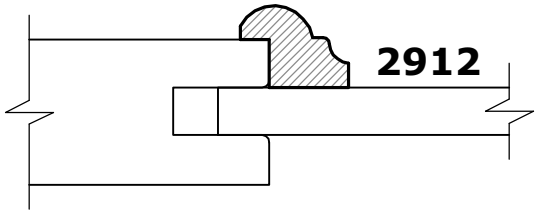












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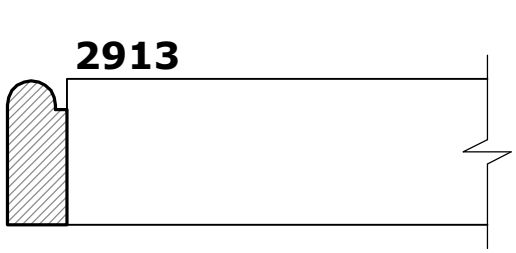

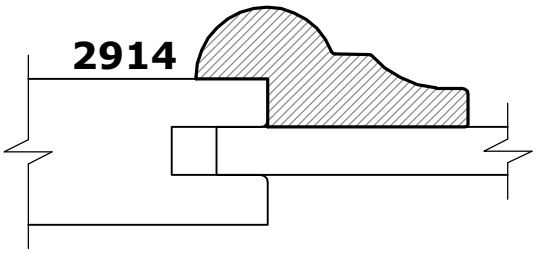

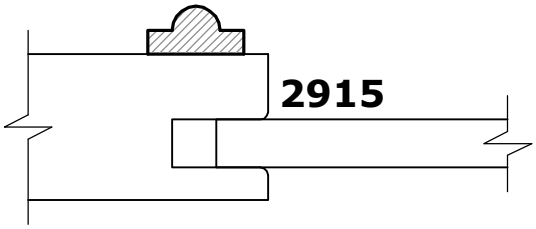

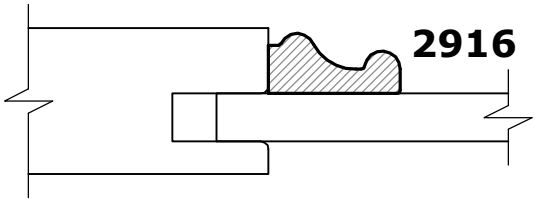

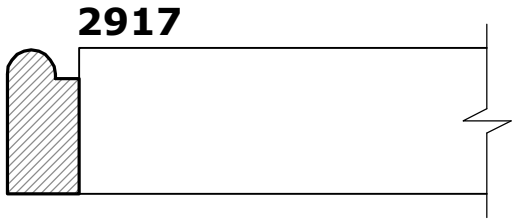

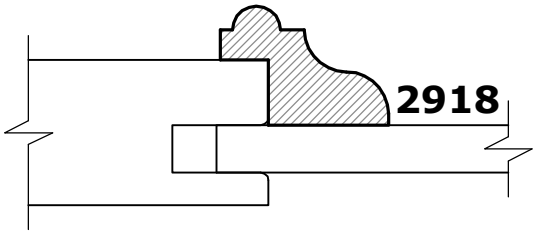

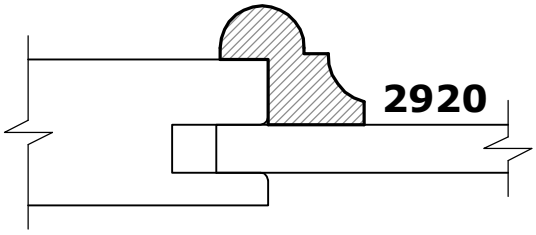

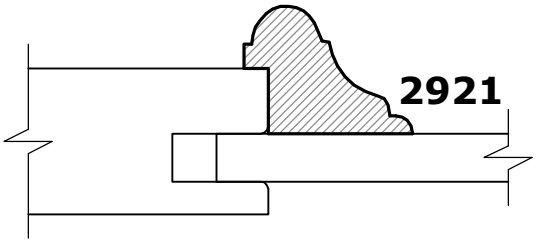

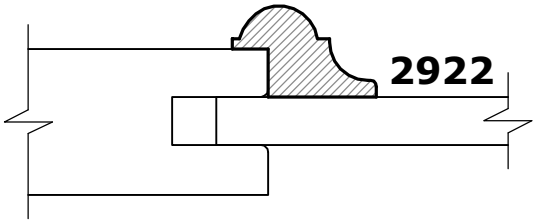

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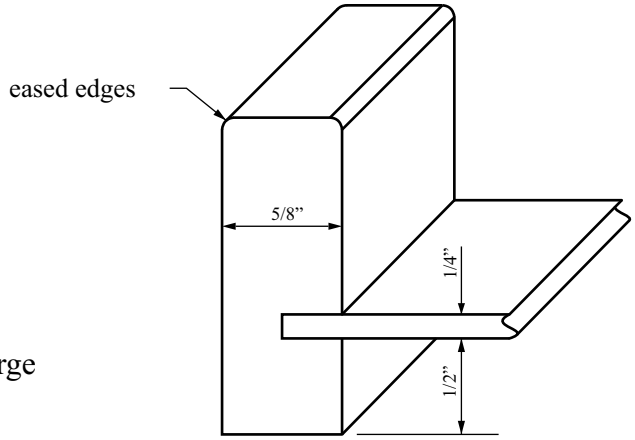
fleetwoods standard drawer boxes can be made on standard schedule.

Standard box specifications are as follows:



WOOD SPECIES:
Sides - Natural Grade Soft Maple
Bottoms - 1/4” White Wood

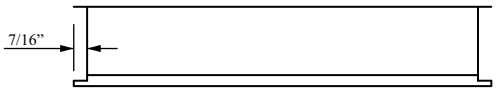
SIDES:
5/8” thick with eased top edges
Heights: 2” - 15” in even inch increments
Custom heights are available for an upcharge

BOTTOM INSET:
½” spacing under bottom panel

STANDARD OPTIONS:
Standard options may be selected without affecting standard lead times.

- Scoop Front

- Side Tabs



- Notch and drill for undermount slides

- Unassembled: drawer boxes can be ordered ready to assemble

- Finishing (see page 27)

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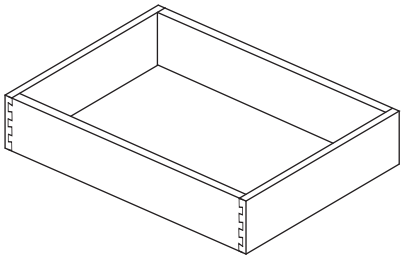
Custom drawer boxes can be made to your exact specifications. Some options incur additional charges, and may require longer lead time.

Custom box options are as follows:

WOOD SPECIES:

Sides: any species and grades
Bottoms: any species or melamine



SIDES:

Top edge eased
Any height in 1/16” increments

BOTTOM INSET:

Any dimension spacing available under bottom panel
Bottoms can also be made flush or mounted to the bottoms of the sides

THICKNESS:

Sides: 1/2”, 5/8”, 3/4” thickness
Bottoms: 1/4”, 1/2”, 5/8”, 3/4” thickness

FRONT:

Custom scoop front dimensions
Custom side tab dimensions

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Drawer Box Finishing

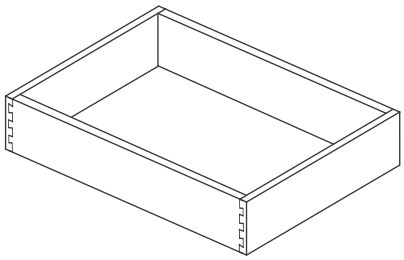
fleetwoods is pleased to provide its customers with a pre-finished drawer box option. We have partnered with a local finishing company to offer a premium service for our customers. The new finishing process will add 2 to 6 days to our standard lead times and will then be delivered in your regular method.

Available Options

- STANDARD
  - Vinyl Seal Coat
  - High Build, Clear, Satin, Lacquer Based Finished Coat
  - Underside of drawer box is not finished

- OTHER OPTIONS
  - Water based finish
  - Underside of box finished
  - Double coat finish

To order pre-finished Dovetail Drawer Boxes please mark “finish” checkbox in the options category at the top of your order form. If your order form does not have the finish checkbox, you have an outdated form, you can write “finishing” in the *other* category. Please get updated order forms on our website or request a new order form from your sales person.



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LASER ENGRAVED LOGO OPTION

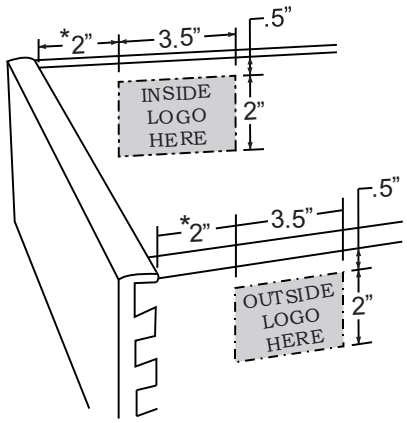
Engraving your logo gives a lasting impression - Customers will remember you

Engraved Logo Specifications:

STANDARD SIZE & LOCATION:

- Logo may be positioned on the inside left, outside right or both
- Located 2" from the front and ½" from the top (see illustration)
- Maximum logo size: 3.5" x 2.0".
- For drawer boxes under 4 inches in height the logo may be adjusted to fit area.

LOGO PLACEMENT OPTIONS:



* 2" dimension is measured from the inside front of drawer box

SUBMITTING LOGO FILES:

E-mail to: RCarlson@fleetwoods.net

(CUSTOM LOCATION AND SIZING AVAILABLE UPON REQUEST)

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To our valued customers: to help us serve you better we would like to inform you of our credit terms and policies. Special considerations should be brought to the attention of the Credit Department to ensure continued service to you. We will be glad to help in any way we can!

Orders

- Please fill out the order form completely - including desired delivery date - and fax, mail or email it to ***fleetwoods***. At this time we are unable to take orders over the phone. When orders are received they may be immediately processed for production, so changes to the order need to be communicated as soon as possible. Changes made after production starts may incur additional charges.

Lead Time

- Generally, our lead times are 5 working days with delivery on the 6th working day. Orders received by 9:00 am on a working day will be considered "day 1" of that project, orders received after that time will be processed on the next working day. Some non-standard door styles may take longer. Call us for the exact delivery time of your order.

Quotes

- After your quote is received by the Ordering Department it will be processed and returned to you within 24 hours. Please make sure ***Quote Only*** is marked on the order form so production is not started by mistake. All quotes are valid for 30 days.

Shipping

- We deliver throughout the metro and surrounding area. We also offer multiple carriers for further distances. Shipping time and cost varies on carrier and destination. Please contact Customer Service for any questions or for pricing options.

Returns and Exchanges

- All products should be inspected immediately upon delivery. If there is any shortage or damage in shipping please report it at once. The merchandise must be inspected by a ***fleetwoods*** staff member before a replacement is authorized or a credit is issued. Please return the rejected merchandise to the ***fleetwoods*** offices at your earliest convenience.

One Year Limited Warranty

- All products made by ***fleetwoods*** are guaranteed for a period of one year from the shipment date. Our obligation shall be limited to the repair and/or exchange of any product proved defective under normal use and care. This guarantee shall not be applicable to items improperly stored, handled, installed or finished on the part of the customer.

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(continued)

- We will replace only the materials that we originally supplied; any additional costs such as finishing, labor, etc., will not be included. In order to guarantee against warpage, any door produced over 24" wide and/or 48" tall will require two center panels. If the customer specified a single panel door over 24" wide and/or 48" tall, any warpage guarantees will be null and void.

- Our doors come standard with 180 grit sanding on the front and back with all cross grain scratches hand sanded out. We recommend all customers inspect our products for shipping damage before they are finished and decide whether sanding is necessary. ***fleetwoods*** cannot guarantee products are finished ready after any shipping has occurred.

Price Changes

- All prices are subject to change without notice.

Credit Policy

- Upon approval of credit, our terms of sale are a 1% discount for Net 10 days payment - otherwise Net 30 days from the date of the invoice.

- Past due accounts aging over 45 days may be suspended from production, delivery, and/or open account privileges. Any concerns or discrepancies should be brought to the attention of our customer service or accounting staff for prompt and proper handling.

Thank you for your business,

The ***fleetwoods*** staff!